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**RESEARCH MEMORANDUM**

EFFECT OF WATER VAPOR ON COMBUSTION OF
MAGNESIUM-HYDROCARBON SLURRY FUELS
IN SMALL-SCALE AFTERBURNER

By Leonard K. Tower


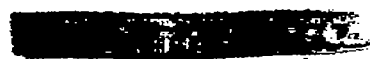
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RESEARCH MEMORANDUM

EFFECT OF WATER VAPOR ON COMBUSTION OF MAGNESIUM-HYDROCARBON

SLURRY FUELS IN SMALL-SCALE AFTERBURNER

By Leonard K. Tower

SUMMARY

Both JP-3 fuel and a slurry of 60 percent powdered magnesium in JP-3 fuel were evaluated in a small-scale afterburner in the presence of large quantities of water vapor. From data obtained with the small-scale afterburner, the static sea-level performance was computed for turbojet engines augmented by combined water injection and magnesium-slurry afterburning.

Combustion of 60-percent-magnesium slurry in the small-scale afterburner was stable to the highest water-air ratio investigated, 0.18. The JP-3 fuel would not burn beyond a water-air ratio of 0.08.

The following table reveals that total temperature, combustion efficiency, and air specific impulse were improved when the magnesium slurry rather than JP-3 fuel alone was used in the small-scale afterburner both with and without water vapor:

Fuel	Water-air ratio	Afterburner total temperature ¹ (°R)	Afterburner combustion efficiency ¹	Air specific impulse ¹ (sec)
JP-3	0	3650	0.78	157
	.07	2800	.56	150
Slurry	0	4760	0.87	177
	.12	3720	.87	182

¹Afterburner equivalence ratio of 1.0.

These improvements were at the expense of increased liquid consumption.

By means of these total-temperature data, turbojet static sea-level performance with combined water injection and afterburning was computed for two engines. One of the engines was assumed to make ideal use of injected water. In the other engine, the effectiveness of water was

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assumed to be that experienced in previous experiments. Results for an afterburner equivalence ratio of 1.0 were as follows:

Type of water injection	Afterburner fuel	No water injection		Water injection	
		Augmented thrust ratio	Augmented liquid ratio	Maximum augmented thrust ratio	Augmented liquid ratio
Ideal	JP-3	1.47	4.0	1.81	6.8
	Slurry	1.75	6.9	2.15	9.8
Experimental	JP-3	1.43	4.0	1.58	7.0
	Slurry	1.67	6.9	2.00	13.6

From these results it may be predicted that afterburning with 60-percent-magnesium slurry in place of JP-3 fuel may shorten the take-off distance of some aircraft 17 to 24 percent.

INTRODUCTION

Physical and thermal properties of high-energy fuels, such as high heating value per unit volume, per unit fuel weight, or per unit air weight, offer potential increases in range or thrust of aircraft (reference 1). Fuel slurries, or suspensions of powdered metal and hydrocarbon fuels, have been proposed as a means of simplifying the storage and handling problems presented by the metallic high-energy fuels.

Small-scale afterburner tests, showing the superior thrust-producing capacity of magnesium-hydrocarbon slurries as compared with hydrocarbons alone (reference 2), make the application of magnesium slurries to aircraft afterburners appear promising. Reference 3 concludes that these slurry fuels may, with sufficient research, be given satisfactory properties such as physical stability by the use of additives.

The experiments conducted on the small-scale afterburner (reference 2) indicate that the reactivity of magnesium slurries with air exceeds that of hydrocarbon fuels alone. Under comparable conditions of burner-inlet velocity and pressure, a narrower operating region of equivalence ratio was found for hydrocarbon fuels than for magnesium slurries. A simplified flame-holder and injection-nozzle configuration, used successfully with magnesium slurry, would not secure stable combustion with the hydrocarbon fuel alone. Reference 4 substantiates the high reactivity of magnesium slurries as compared with hydrocarbons.

Analyses of combustion products taken from a small combustor burning slurries of magnesium powder in hydrocarbons reveal that when slurry fuel-air mixture is rich, the magnesium combines with the available oxygen at the expense of the hydrocarbon present.

Because of their high reactivity and potential performance increases, magnesium-hydrocarbon slurries warrant consideration in applications where the use of hydrocarbon fuels results in combustion instability or inefficiency or in insufficient energy release. One such possible application is in the afterburner of a turbojet engine additionally augmented by compressor or combustion-chamber coolant injection. A theoretical analysis in reference 5 predicts a thrust augmentation with a combination of hydrocarbon afterburning and water injection which was not realized experimentally by the use of water or water-alcohol mixtures (reference 6). Among the causes for this lack of agreement are ineffective vaporization of the coolant, the detrimental effect of the coolant upon engine component performance, and the decrease in afterburner combustion efficiency and stability as increasing quantities of coolants containing water are injected.

Magnesium slurries may be more satisfactory than hydrocarbons as afterburner fuels in such a system involving concurrent water or water-alcohol injection because of the high reactivity of magnesium with both water (a constituent of some coolants) and air.

An investigation was conducted at the NACA Lewis laboratory to determine in the presence of water vapor the combustion properties of slurries containing 60 percent atomized magnesium powder and 40 percent hydrocarbon by weight. The hydrocarbon was a specially blended JP-3 fuel of low aromatic content meeting MIL-F-5624 specifications. Data reported herein were obtained with a 6-inch small-scale afterburner.

APPARATUS AND PROCEDURE

The small-scale afterburner installation, very similar to that described in reference 3, is shown in figure 1. It consists essentially of an air-supply line, a jet-engine can-type combustor (hereafter referred to as the primary combustor) in which propane was burned to simulate turbine-outlet temperature, a length of straight duct at the downstream end of which the afterburner-inlet instrumentation was located, and an afterburner. The reaction of the exhaust jet against a barrel-type thrust target, which turned the exhaust through 90°, was used to measure thrust. The pressure in the thrust target was slightly in excess of atmospheric. The slurry fuel system, the same as that described in reference 3, is depicted in figure 2.

Afterburner configuration and fuel sprays. - The air-atomizing spray bar and the afterburner configuration used in obtaining data with the JP-3 fuel are shown in figure 3. The combination represents a satisfactory combustor configuration for JP-3 fuel, which was evolved from a few trials (reference 3).

The afterburner configuration, a single water-cooled injection nozzle, and the nozzle manifold used with the 60-percent-magnesium slurry are shown in figure 4. This configuration was found in reference 3 to provide for good combustion of the slurry fuel without burning out the flame holder. Alternate wall injection nozzles were manifolded together, forming two groups of four nozzles each. At the lower fuel flow rates, one manifold was used, permitting higher injection pressures than could be obtained with a single fuel system.

Water-injection system. - Water was injected into the duct at the downstream end of the primary combustor through four atomizing fuel nozzles manifolded in groups of two as shown in figure 1. About 81 inches of duct were available for vaporization between the point of injection and the station where afterburner-inlet temperature was measured. A heat balance, based upon the primary-combustor heat input and the enthalpy rise required for complete vaporization of the water, indicated that the amount of water evaporated at the afterburner inlet varied as follows:

Water-air ratio	Water vaporized (percent)
0.02	65
.03	73
.06	85
.09	89

The effect of the water upon performance is shown herein to be most critical beyond 0.05 water-air ratio, where 80 percent or more of the water was known to be vaporized at the burner inlet. Wet and dry bulb thermocouples indicated that the moisture content of the combustion air prior to the point of water injection was negligible.

Fuel. - The fuels evaluated were a hydrocarbon reference fuel and a blend containing 60 percent atomized magnesium and 40 percent hydrocarbon reference fuel. The hydrocarbon reference fuel met MIL-F-5624 specifications, as shown in table I, except for a minor discrepancy in vapor pressure. It was prepared to have an aromatic content of less than 10 percent. The characteristics of the magnesium powder used in the slurry blend are listed in table II.

Operating procedure. - The slurry fuel flow was computed from the calibration obtained for the hydrocarbon by the relation

$$\frac{W_{b, \text{slurry}}}{W_{b, \text{JP-3}}} = \sqrt{\frac{\rho_{\text{slurry}}}{\rho_{\text{JP-3}}}}$$

(Symbols are defined in appendix A.) This procedure is verified by figure 7 of reference 3, where data for slurries containing several concentrations of magnesium are reduced to a single relation of orifice differential pressure against weight flow by the correction factor shown.

During all runs a combustion air flow of nearly 2.50 pounds per second and an afterburner-inlet temperature of 1660° R were maintained. The afterburner-inlet velocity ranged between 300 and 450 feet per second, primarily because of a variation in afterburner pressure between 16 and 24 pounds per square inch. About 2 pounds per second of cooling air was passed through the burner cooling jacket to limit maximum afterburner wall temperature to 1100° F. Because experience showed that the presence of water vapor made the ignition of JP-3 fuel difficult, the afterburner was ignited by momentary enrichment of the propane flow to the primary combustor before water injection was begun. The ignition of magnesium slurry in the presence of water vapor was not attempted. The afterburner fuel flow was held approximately constant and the quantity of water injected was progressively increased until either combustion instability or water-pump capacity was reached. Limited fuel quantity did not allow the operating time necessary for the precise setting of either water flow or afterburner fuel flow. This limitation necessitated the use of interpolation in reducing the data to fixed fuel-air ratios or water-air ratios. Unless blow-out occurred, the afterburner operated continuously throughout a series of runs. Between the adjustment of conditions for every run and the recording of data, about 30 seconds was allowed to establish thermal equilibrium; 30 seconds was also consumed in reading and recording the data. Thrust and fuel flow were recorded every 2 seconds during the data-taking interval.

RESULTS AND DISCUSSION

Performance of JP-3 Fuel and Magnesium Slurry in Small-

Scale Afterburner

A tabulation of performance data for runs with the small-scale afterburner is presented in table III. Some of the more important data have been plotted for the purpose of discussion.

Effect of water injection on primary-combustor and afterburner fuel-air ratios. - As water-air ratio was increased, propane flow to the primary combustor was also increased to maintain afterburner-inlet temperature at 1660° R (fig. 5). The afterburner fuel to total-air ratio required for stoichiometric utilization of the remaining oxygen then decreased as shown. The afterburner equivalence ratio was thus 1.0.

Effect of water injection on the stability limits of JP-3 fuel and 60-percent-magnesium slurry. - The afterburner equivalence ratio and corresponding water-air ratio for each of the runs with JP-3 fuel and with 60-percent-magnesium slurry are shown in figure 6. Stable combustion was obtained with JP-3 fuel only within the zone enclosed by the hatched line. As water-air ratio was increased, stable operation with JP-3 fuel was obtainable over a decreasing band of equivalence ratios. Beyond a water-air ratio of 0.08, flame blow-out occurred at all equivalence ratios.

The stability limits are also shown from reference 6 for a full-scale engine with JP-3 fuel in an afterburner and coolant injection in the compressor. The compressor coolant was a mixture of 75 percent water and 25 percent alcohol by weight. The coolant containing 75 percent water was detrimental to the combustion stability of the full-scale afterburner, as was water alone in the small-scale afterburner.

In none of the runs with 60-percent-magnesium slurry was combustion instability or blow-out encountered. The capacity of the water-pumping system limited the water-air ratio obtainable with 60-percent-magnesium slurry to 0.18, as shown in figure 6. With the slurry, combustion in the small-scale burner was stable at a water-air ratio of more than $2\frac{1}{4}$ times that obtainable with JP-3 fuel.

The combustion stability of the magnesium slurry in the presence of water is presumably due to the strong chemical reactivity of magnesium with water. The reaction of magnesium with water is well established and is cited in literature such as reference 7. Examination of the free energies listed in reference 8 for the reaction of water with magnesium and the reaction of oxygen with magnesium indicates that magnesium exhibits a strong chemical affinity for both the water and the oxygen contained in the combustion air. Little specific information on the kinetic rate of the reaction of powdered magnesium with water and air is available. However, the oxidation of magnesium powder in an air stream heated to 470° C, slightly below the ignition temperature, has been investigated (reference 9). Air containing a moisture concentration equivalent to the normal atmosphere gave an oxidation rate 3 times as great as dry air.

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Effect of water injection on total temperatures and combustion efficiencies in the small-scale afterburner. - Total temperatures in the small-scale afterburner were computed at an equivalence ratio of 1.0 for both JP-3 fuel and 60-percent-magnesium slurry. Appendix B presents thermodynamic properties of combustion products necessary in the computation discussed in appendix C. The variation of total temperature with water-air ratio for both JP-3 fuel and 60-percent-magnesium slurry is plotted in figure 7(a). With no water injection the slurry gave a calculated total temperature of 4760° R as compared with 3650° R with JP-3 fuel. The total temperature with slurry declined to 3720° R at 0.12 water-air ratio, whereas with JP-3 it declined to 2800° R at 0.07 water-air ratio. A decrease in total temperature with increasing water-air ratio may be expected because of the decrease in the oxygen available to the afterburner and because of a possible decrease in afterburner combustion efficiency.

The effect of variation in water-air ratio upon afterburner combustion efficiency at an equivalence ratio of 1.0 for both JP-3 fuel and 60-percent-magnesium slurry is shown in figure 7(b). The method of computing combustion efficiency, defined as the ratio $\Delta H_{16}^{18}/Q_1$, is discussed in appendix C. The combustion efficiency of 60-percent-magnesium slurry remained nearly constant at values exceeding 0.87 to water-air ratios of 0.12. The JP-3 fuel gave a combustion efficiency of about 0.78 at low water-air ratios, declining to 0.56 at 0.07 water-air ratio.

Air specific impulse. - The propulsive performance of a thermodynamic duct is frequently expressed as air specific impulse (total stream momentum per pound of air). The implications and usefulness of this and other duct momentum relations are explained in reference 10. Appendix C presents the definition of air specific impulse.

Air specific impulse in a choked burner S_a^* is a measure of the jet-thrust-producing capability of a fuel. The effect of water injection upon S_a^* over a range of equivalence ratios for both JP-3 fuel and 60-percent-magnesium slurry is shown in figure 8. Each run is represented by a datum point with the corresponding afterburner equivalence ratio indicated by an adjacent number. Lines of constant afterburner equivalence ratio have been faired among the points. This interpolation was accomplished by the construction of a smoothed three-dimensional model of the surface involving the following coordinates: water-air ratio, equivalence ratio, and air specific impulse. At an equivalence ratio of 1.0, JP-3 gave an S_a^* of 157 seconds with no water injection. The injection of water resulted in a rapid drop in S_a^* beyond a water-air ratio of 0.05, reaching 150 seconds at 0.07 water-air ratio. Slurry at an equivalence ratio of 1.0 gave an S_a^* of 177 seconds with no water injection, increasing to 182 seconds at a water-air ratio of 0.10.

Predicted Performance of Turbojet Engines with Combined Water

Injection and Afterburning of JP-3 Fuel or Magnesium Slurry

By use of the total temperatures determined for the small-scale afterburner, the thrust augmentation resulting from afterburning of JP-3 fuel or slurry was computed for engines with and without water injection. Performance was considered for two engines, one making ideal use of injected water and the other utilizing water in an experimentally determined manner.

Thrust augmentation of a turbojet engine combining afterburning with ideal water-injection performance. - A method of water injection which has been investigated theoretically is the introduction of the water at the compressor entrance. As the wet mixture passes through the compressor, the coolant is assumed to vaporize with sufficient ease to maintain saturation. If the coolant vaporizes completely before compression is complete, the wet compression is followed by a dry compression.

The sea-level static performance to be expected from the theoretical engine by such ideal use of water injection with and without afterburning was computed with the methods and assumptions discussed in appendix D. The afterburner total temperatures used in making the computations were those shown in figure 7 for the small-scale afterburner with JP-3 fuel or magnesium slurry.

The sea-level static performance of this engine with ideal water injection is presented in figure 9 as augmented thrust ratio (ratio of augmented to normal thrust) against augmented liquid ratio (ratio of augmented total liquid consumption to normal total liquid consumption). The afterburner is considered to be operating at an equivalence ratio of 1.0. The following table summarizes the results shown in figure 9:

	No water injection		Water injection	
	Augmented thrust ratio	Augmented liquid ratio	Maximum augmented thrust ratio	Augmented liquid ratio
No afterburning (curve C)	1.00	1.0	1.29	4.7
Afterburning with JP-3 (curve B)	1.47	4.0	1.81	6.8
Afterburning with slurry (curve A)	1.75	6.9	2.15	9.8

The engine without water injection produces 19 percent more thrust with 60-percent-magnesium slurry than with JP-3 fuel. When water injection is employed, the maximum engine thrust with 60-percent-magnesium slurry again exceeds that with JP-3 fuel by 19 percent. These high values of thrust augmentation are achieved at the expense of high total liquid consumption.

Thrust augmentation of a turbojet engine combining afterburning with experimental water-injection performance. - The great effectiveness of injected coolants containing water as previously described has not been obtained in practice. Mixture saturation within the compressor is not attained. The coolant must be injected in small amounts at stages through an axial-flow compressor to avoid damage resulting from centrifugal separation of the wet mixture. Such deviation from ideal processes lowers the thrust augmentation obtainable from a given quantity of coolant. The least effective method of introducing the coolant is to inject it directly into the engine combustion chambers, since no air-flow increase is experienced as is sometimes the case with compressor coolant injection.

Augmented thrust ratio is shown by curve A of figure 10 for an actual engine employing a combination of compressor interstage injection and combustion-chamber injection. These data were obtained from a previous investigation (reference 11). The coolant employed was a mixture of 75 percent water and 25 percent alcohol by weight. About 0.024 pound coolant per pound air, corresponding to an augmented liquid ratio of 2.5, was injected at the sixth stage of the compressor, and the remainder was injected in the center of the engine combustion chambers. The probability that water alone should give performance comparable to that obtained from the water-alcohol mixture at sea-level conditions is indicated in reference 12.

Computed performance is shown by curves B and C (fig. 10) for this same turbojet engine using water injection in combination with afterburning of JP-3 fuel and 60-percent-magnesium, respectively. These curves were computed from the experimental data of curve A for water-injection performance together with the small-scale afterburner results reported herein for an equivalence ratio of 1.0. The methods and assumptions of appendix D were used in the calculations. The results are summarized in the following table:

	No water injection		Water injection	
	Augmented thrust ratio	Augmented liquid ratio	Maximum augmented thrust ratio	Augmented liquid ratio
No afterburning (curve A)	1.00	1.0	1.33	9.0
Afterburning with JP-3 (curve B)	1.43	4.0	1.58	7.0
Afterburning with slurry (curve C)	1.67	6.9	2.00	13.6

Without water injection the engine thrust is 17 percent higher with 60-percent-magnesium slurry than with JP-3 fuel. With water injection, the maximum engine thrust with 60-percent-magnesium slurry is 27 percent higher than with JP-3 fuel.

Full-scale experimental results, reported in reference 6, are shown by curve D of figure 10 for an engine using compressor coolant (75 percent water, 25 percent alcohol) injection and afterburning of JP-3 fuel. An augmented thrust ratio of 1.52 was experienced at an augmented liquid ratio of 4, increasing to 1.7 at an augmented liquid ratio of 5.7. Although the general trends are similar, this performance exceeds that of curve B computed from experimental water-injection data and the small-scale afterburner data for JP-3 fuel. There are several reasons for the difference in performance. The engine of curve D employed compressor injection, whereas the engine of curves A, B, and C mainly employed the less effective combustion-chamber injection. The reported combustion efficiency of the afterburner on the engine of curve D exceeded that of the small-scale afterburner with JP-3 fuel.

Effect of afterburning with magnesium slurry upon airplane performance. - Improvements in certain phases of airplane performance may be expected by the use of afterburning with magnesium slurry. The turbojet-engine performance data reported herein for combined water injection and afterburning at sea-level static conditions permit the estimation of reduction in take-off distance due to the use of magnesium slurry.

From augmented thrust ratios shown on curves B and C of figure 10 for a turbojet engine combining afterburning with experimental water-injection performance, the take-off distance of a fighter-type aircraft was computed. It was assumed that the ratio of normal thrust to aircraft weight was 0.33. Take-off characteristics were as follows: drag-lift ratio of 0.15, lift coefficient of 1.0, and wing loading of 60 pounds per square foot. Changes in aircraft weight needed to incorporate various augmentation systems were not considered. The following table presents take-off distance from dry concrete, the ratio

$$\frac{\text{take-off distance with augmented engine}}{\text{take-off distance with unaugmented engine}}$$

and liquid consumption during take-off:

	Afterburner fuel	Take-off distance (ft)	Fraction of normal take-off distance	Liquid used during take-off ¹ (lb)
No water injection	None	3381	1.00	44
	JP-3	2018	.60	113
	Slurry	1680	.50	136
Water injection	None	2245	0.66	267
	JP-3	1791	.53	136
	Slurry	1362	.40	217

¹Based upon 15,000 pound gross weight at take-off.

The replacement of JP-3 by 60-percent-magnesium slurry as an afterburner fuel may result in shortening take-off distance 17 to 24 percent.

SUMMARY OF RESULTS AND DISCUSSION

The combustion properties of both JP-3 fuel and slurries containing 60 percent magnesium powder with JP-3 fuel were evaluated in a small-scale afterburner in the presence of large quantities of water vapor. From the data thus obtained, the performance of turbojet engines combining water injection and afterburning was estimated. The conclusions are as follows:

1. In the small-scale afterburner, 60-percent-magnesium slurry burned stably to the highest water-air ratio investigated, 0.18, over a wide range of equivalence ratios. Combustion with JP-3 fuel was limited to water-air ratios less than 0.08.

2. The following table shows that total temperatures, combustion efficiencies, and air specific impulses are improved when magnesium slurry rather than JP-3 fuel alone is used in the small-scale afterburner both with and without water vapor. These advantages are at the expense of higher liquid consumption.

Fuel	Water-air ratio	Afterburner total temperature ¹ (°R)	Afterburner combustion efficiency ¹	Air specific impulse ¹ (sec)
JP-3	0	3650	0.78	157
	.07	2800	.56	150
Slurry	0	4760	0.87	177
	.12	3720	.87	182

¹Afterburner equivalence ratio, 1.0.

3. The static sea-level performance of a turbojet engine with combined water injection and afterburning of JP-3 fuel or slurry was computed by means of total-temperature data obtained on the small-scale afterburner. Two engines were considered, one making ideal use of injected water and the other utilizing water with experimentally determined effectiveness. The results are listed for an afterburner equivalence ratio of 1.0:

Type of water injection	Afterburner fuel	No water injection		Water injection	
		Augmented thrust ratio	Augmented liquid ratio	Maximum augmented thrust ratio	Augmented liquid ratio
Ideal	JP-3 Slurry	1.47	4.0	1.81	6.8
		1.75	6.9	2.15	9.8
Experimental	JP-3 Slurry	1.43	4.0	1.58	7.0
		1.67	6.9	2.00	13.6

4. The use of magnesium slurry as an afterburner fuel in place of JP-3 fuel may shorten the take-off distance of some aircraft 17 to 24 percent.

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APPENDIX A

SYMBOLS

The following symbols are used in the report and appendixes:

A	area, sq ft
C_D	internal drag coefficient of afterburner
c_{MgO}	specific heat of magnesium oxide, (Btu/(lb)(mole)(°F))
c_p	specific heat at constant pressure, (Btu/(lb)(mole)(°F))
E.R.	equivalence ratio of afterburner
F	thrust, lb
f	liquid-to-air ratio
$f_{b,s}$	stoichiometric fuel-air ratio for afterburner fuel
g	acceleration due to gravity, 32.17 ft/sec ²
H	total sensible enthalpy, Btu/lb mixture
h	static sensible enthalpy, Btu/lb mixture
J	mechanical equivalent of heat, 778 ft-lb/Btu
M	Mach number
m	molecular weight
N	number of moles
P	total pressure, lb/sq ft
p	static pressure, lb/sq ft
Q_1	heat entering afterburner in form of fuel, Btu/lb mixture
Q_R	measured heat loss to afterburner cooling air, Btu/lb mixture
q	heating value of fuel, Btu/lb fuel

R	universal gas constant, 1545 ft mol/ ^o R
r	weight fraction of magnesium in afterburner fuel
S _a	air specific impulse, sec
S _a [*]	air specific impulse at M = 1, sec
T	total temperature, ^o R
t	static temperature, ^o R
V	velocity, ft/sec
V ₀	airplane velocity, ft/sec
W	weight flow, lb/sec
γ	ratio of specific heats
ΔP _f	total pressure loss in an afterburner due to burner and flameholder drag and inlet diffuser inefficiency, lb/sq ft
ΔP _m	momentum total-pressure loss in an afterburner due to burning, lb/sq ft
η	efficiency
ρ	density of fuel, lb/cu ft
φ(M)	stream thrust-correction factor to M = 1

Subscripts:

A,B... denotes species of gaseous atoms and molecules present in hot combustion products

a	air
au	augmented
b	afterburner fuel
c	afterburner combustion
d	afterburner-inlet diffuser
e	engine exhaust products

g gaseous phase
h propane
j jet
k afterburner exhaust products
n nozzle
t total
u unaugmented
w water
0 free stream
1 compressor inlet
3 compressor outlet
5 turbine outlet
6 afterburner inlet
7 afterburner outlet
8 exhaust-nozzle outlet

APPENDIX B

THERMODYNAMIC PROPERTIES OF AFTERBURNER-INLET MIXTURES
AND PRODUCTS OF COMBUSTION

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In order to reduce the jet-velocity data from the small-scale afterburner to predicted full-scale-engine performance, certain thermodynamic properties of the exhaust products were needed. These properties included: mean molecular weight of gaseous products m_g ; ratio of specific heats γ ; and sensible enthalpy h . A knowledge of combustion-product composition at high temperatures, including dissociation effects, was necessary first. At assigned elevated temperatures the equilibrium composition of the combustion products at an equivalence ratio of 1.0 was found by a method adapted from reference 13. A pressure of 2 atmospheres was arbitrarily assigned to the computations. It was assumed that there were no products of incomplete combustion present. The compositions of the fuel-air mixtures before combustion were those defined by the curves of figure 5.

From the product compositions thus determined and tables of thermodynamic properties of the constituents (reference 14) mean molecular weight of gaseous products was computed from the expression

$$m_g = \frac{N_A m_A + N_B m_B + \dots}{N_A + N_B} \quad (B1)$$

The value of specific-heat ratio γ was defined as

$$\gamma = \frac{N_A c_{p,A} + N_B c_{p,B} + \dots + N_{MgO} c_{p,MgO}}{N_A c_{p,A} + N_B c_{p,B} + \dots + N_{MgO} c_{p,MgO} - 1.9876(N_t - N_{MgO})} \quad (B2)$$

The sensible enthalpy of products of afterburning was defined as

$$h = \frac{N_A h_A m_A + N_B h_B m_B + \dots + N_{MgO} h_{MgO} m_{MgO}}{N_A m_A + N_B m_B + \dots + N_{MgO} m_{MgO}} \quad (B3)$$

The sensible enthalpy was also computed for afterburner-inlet mixtures consisting of liquid fuel at 537° R and products of propane combustion with water vapor at 1660° R.

These thermodynamic properties are presented in figures 11 and 12 at an equivalence ratio of 1.0 for JP-3 fuel and 60-percent-magnesium slurry.

APPENDIX C

REDUCTION OF DATA FROM 6-INCH SMALL-SCALE AFTERBURNER

Afterburner equivalence ratio. - The afterburner equivalence ratio E.R. was found as follows:

$$\text{E.R.} = \frac{f_b}{f_{b,s}} \left(1 - \frac{f_h}{0.0640} \right) \quad (\text{C1})$$

where $f_{b,s}$ is 0.1305 for 60-percent-magnesium slurry or 0.0675 for JP-3 fuel.

Velocity at the afterburner exit nozzle. - The velocity was computed from the expression

$$V_8 = \frac{g F_j}{W_a + W_h + W_b + W_w} = \frac{g F_j}{W_t} \quad (\text{C2})$$

One-dimensional flow with velocity and temperature equilibrium of both gaseous and solid products was assumed.

Air specific impulse at $M = 1$. - Air specific impulse at Mach number 1 is defined as

$$S_a^* = \frac{1}{W_a} \left(p_8 A_8 + \frac{W_t V_8}{g} \right) \varphi(M_8) \quad (\text{C3})$$

where

$$\varphi(M_8) = \frac{M_8 \left(\sqrt{2(\gamma+1)} \right) \left[1 + \frac{1}{2} (\gamma-1) M_8^2 \right]^{\frac{1}{2}}}{1 + \gamma M_8^2}$$

The function $\varphi(M_8)$ reduces S_a at any Mach number to S_a^* at $M = 1$. The stream thrust-correction factor $\varphi(M_8)$ may be found for any M_8 and γ as the reciprocal of F/F^* in tables 30 through 35 of reference 15. For the data reported herein a ratio of specific heats γ of 1.3 has been arbitrarily used in determining $\varphi(M_8)$.

Afterburner total temperature. - The weight of gaseous products for the slurry runs was

$$W_g = W_a + W_h + W_b + W_w - \frac{40.32}{24.32} r W_b \quad (C4)$$

and for the JP-3 fuel runs

$$W_g = W_a + W_h + W_b + W_w = W_t$$

The exhaust-nozzle-jet velocities at an equivalence ratio of 1.0 were found by a graphical interpolation among the data shown in table III. Static temperature was then determined as

$$t_8 = \frac{p_8 A_8 V_8^2}{R W_g} \quad (C5)$$

The corresponding static enthalpy was read from figure 11(b) or 12(b). The total enthalpy per pound of exhaust products was then

$$H_8 = h_8 + \frac{V_8^2}{2gJ} + Q_R \quad (C6)$$

The total enthalpy was thus corrected for the measured heat loss Q_R to the afterburner cooling air. By the use of H_8 and figure 11(b) or 12(b) total temperature was found.

Afterburner combustion efficiency. - Afterburner combustion efficiency is defined as

$$\eta_c = \frac{\Delta H_6^8}{Q_i} = \frac{W_t (H_8 - H_6)}{q_b W_b} \quad (C7)$$

where $q_b = 13,966$ Btu/lb of 60-percent-magnesium slurry or 18,800 Btu/lb of JP-3 fuel. The afterburner-inlet-mixture enthalpy H_6 was found from figure 11(a) or 12(a).

APPENDIX D

COMPUTATION OF THRUST AUGMENTATION FOR TURBOJET ENGINES

The ratio of augmented to normal net thrust is

$$\frac{F_{au}}{F_u} = \frac{F_{au,j} - W_{a,au} V_0}{F_{u,j} - W_{a,u} V_0} \quad (D1)$$

For the analysis presented herein, the airplane speed V_0 is zero or nearly zero; hence, the jet thrust ratio $F_{au,j}/F_{u,j}$ is equal to the net thrust ratio F_{au}/F_u .

Thrust of engines with water injection alone. - The jet thrust of the engine for an unchoked exhaust nozzle is (reference 16)

$$F_j = \frac{W_t}{g} \sqrt{2g\eta_n \frac{\gamma_e}{\gamma_e - 1} \frac{RT_5}{m_g} \left[1 - \left(\frac{P_0}{P_5} \right)^{\frac{\gamma_e - 1}{\gamma_e}} \right]} \quad (D2)$$

and for a choked exhaust nozzle is

$$F_j = \frac{W_t}{g} \sqrt{2g \frac{\gamma_e}{\gamma_e + 1} \frac{RT_5}{m_g} \left[1 + \frac{1}{\gamma_e} \left(1 - \frac{P_0}{P_8} \right) \right]} \quad (D3)$$

where

$$\frac{P_0}{P_8} = \frac{1}{\frac{P_5}{P_0} \left[1 - \left(\frac{\gamma_e - 1}{\gamma_e + 1} \right) \frac{1}{\eta_n} \right]^{\frac{\gamma_e}{\gamma_e - 1}}} \quad (D4)$$

Both equations (D2) and (D3) require that the ratio P_5/P_0 at the turbine outlet be known. For the engine without afterburner, no drag or diffusion pressure losses were assumed between the turbine discharge and the exhaust-nozzle opening. Diagrams of both engine types are shown in figure 13.

The variation of P_5/p_0 with water-air ratio for the engine employing ideal water injection and for the engine making experimentally determined use of water injection is shown in figure 14. For the theoretical engine, P_5/p_0 was computed by the method of reference 16, with the following assumptions: The air inducted into the compressor had a relative humidity of 0.50 and NACA standard sea-level pressure and temperature; the compressor adiabatic efficiency was $0.8 - [\Delta X]_1^3$, where $[\Delta X]_1^3$ was the quantity of water vaporized in the compressor; the work output per pound of mixture was 85.3 Btu; total pressure loss within the combustion chambers was 3 percent; turbine adiabatic efficiency was 85 percent; and turbine-inlet temperature was 2000°R .

The engine with experimental water-injection performance operated at a turbine-outlet temperature T_5 of 1725°R ; the engine with ideal water injection, at about 1700°R . Normal compressor pressure ratio for both engines was 4.6.

Thrust of engine with combined water injection and afterburning. -
The jet thrust of the engine for the unchoked exhaust nozzle was

$$F_j = \frac{W_t}{g} \sqrt{2g\eta_n \frac{\gamma_k}{\gamma_k - 1} \frac{RT_8}{m_g} \left[1 - \left(\frac{P_0}{P_7} \right)^{\frac{\gamma_k - 1}{\gamma_k}} \right]} \quad (D5)$$

For the choked nozzle, with or without solid exhaust products

$$F_j = \frac{W_t}{g} \sqrt{2g \frac{\gamma_k}{\gamma_k + 1} \frac{RT_8}{m_g} \left[1 + \frac{1}{\gamma_k} \left(1 - \frac{P_0}{P_8} \right) \left(1 - \frac{W_{MgO}}{W_t} \right) \right]} \quad (D6)$$

where

$$\frac{P_0}{P_8} = \frac{1}{\frac{P_7}{P_0} \left[1 - \left(\frac{\gamma_k - 1}{\gamma_k + 1} \right) \frac{1}{\eta_n} \right]^{\frac{\gamma_k - 1}{\gamma_k}}} \quad (D7)$$

The same characteristics were assumed for the afterburner of both engines. These characteristics were as follows: The afterburner-inlet velocity was 400 feet per second; the adiabatic efficiency of the diffusion process in the afterburner-inlet diffuser was 0.8; the afterburner drag coefficient was 1.0; and the nozzle adiabatic efficiency was 0.95.

Afterburner total temperatures used were those determined for the small-scale afterburner as shown in figure 7. The afterburner-inlet temperatures were lower in the small-scale afterburner (1660° R) than in the full-scale engines (1700° and 1725° R). The error introduced by the use of these temperatures without correction in analyzing the performance of the full-scale engine was small, however.

The pressure ratio P_7/P_0 at the afterburner exhaust nozzle was less than the ratio P_5/P_0 at the turbine outlet, shown in figure 14, because of losses. These losses depended upon afterburner temperature rise T_8/T_5 , drag C_D , inlet diffuser efficiency η_d , and inlet velocity factor $V_5/\sqrt{1600/T_5}$. They have been separated into two groups, $\Delta P_f/P_5$ and $\Delta P_m/P_6$, and were found by the use of figure 15, redrawn from reference 17. The pressure ratio P_7/P_0 across the afterburner exhaust nozzle was then

$$\frac{P_7}{P_0} \cong \frac{P_5}{P_0} \left[1 - \left(\frac{\Delta P_f}{P_5} + \frac{\Delta P_m}{P_6} \right) \right] \quad (D8)$$

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TABLE I - SPECIFICATIONS AND ANALYSIS OF REFERENCE FUEL



	Specifications MIL-F-5624	Analysis
		MIL-F-5624 NACA 51-21
A.S.T.M. distillation D86-46, °F		
Initial boiling point	-----	112
Percent evaporated		
5	-----	141
10	-----	164
20	-----	216
30	-----	266
40	-----	304
50	-----	340
60	-----	374
70	-----	406
80	-----	433
90	400 (min.)	464
Final boiling point	600 (max.)	522
Residue, (percent)	1.5 (max.)	1.2
Loss, (percent)	1.5 (max.)	0.8
Aromatics, (percent by volume) A.S.T.M.		
D875-46 T	25 (max.)	<5
Specific gravity	0.728 (min.)	0.753
Reid vapor pressure, (lb/sq in.)	5-7	4.8
Hydrogen-carbon ratio	-----	0.174
Net heat of combustion, (Btu/lb)	18,400 (min.)	18,841

TABLE II - CHARACTERISTICS OF MAGNESIUM POWDER

Type of magnesium powder	Uncombined magnesium (percent) ^a	Particle size distribution	
		Total number of particles (percent)	Particle size (microns)
Atomized	99	0-1/2	25-40
		1-2	6-25
		3-5	3-6
		Balance	0-3

^aManufacturer's estimate.

TABLE III - PERFORMANCE DATA FOR SMALL-SCALE AFTERBURNER

[Exhaust nozzle area, 17.25 sq in.]

Magnesium in after-burner fuel (percent)	Air flow (lb/sec)	Propane flow (lb/sec)	Primary combustor fuel-air ratio	After-burner inlet temperature ($^{\circ}$ F)	After-burner inlet total pressure (lb/sq in. abs)	After-burner fuel flow (lb/sec)	After-burner equivalence ratio	Water-air ratio	Target thrust (lb)	Target static pressure (lb/sq in. abs)	Exhaust nozzle jet velocity (ft/sec)	Approximate exhaust Mach number	Stream thrust correction factor $\Psi(M)$	Air specific impulse s_a (sec)	Fuel specific impulse (sec)	Heat rejected through burner wall (Btu/lb mixture)	Comments
60	2.47	0.0397	0.0161	1200	20.6	0.142	0.59	0	155	14.4	1878	0.67	0.958	153	2079	20	
	2.47	.0555	.0224	1200	21.2	.157	.65	.068	173	14.4	1865	.71	.956	163	1116	26	
	2.46	.0626	.0254	1190	21.2	.127	.80	.106	171	14.3	1882	.71	.954	162	885	26	
	2.46	.0731	.0298	1180	20.1	.137	.77	.154	179	14.4	1889	.75	.960	167	698	24	
	2.45	.0725	.0299	1190	21.1	.130	.77	.156	176	14.4	1887	.72	.958	166	701	25	
	2.48	.0548	.0220	1200	21.8	.164	.77	0.087	183	14.4	2056	.75	.962	167	1077	27	
	2.52	.0432	.0171	1225	21.1	.158	.86	0	170	14.4	2017	.71	.952	158	1981	28	
	2.44	.0406	.0166	1200	21.1	.181	.88	0	164	14.4	2000	.69	.948	160	1939	27	
	2.45	.0407	.0164	1200	22.0	.184	.80	0	187	14.4	2210	.73	.962	169	1728	28	
	2.41	.0604	.0250	1200	22.6	.200	1.04	.102	207	14.4	2288	.77	.975	184	877	29	
	2.45	.0725	.0297	1220	22.2	.195	1.14	.153	203	14.4	2123	.77	.973	181	688	28	
	2.45	.0761	.0297	1235	22.2	.183	1.15	.153	198	14.4	2083	.76	.970	179	684	28	
	2.44	.0593	.0181	1215	19.4	.087	.57		129	14.4	1816	.62	.912	142	2723	26	
	2.45	.0498	.0204	1180	20.0	.088	.48	.054	147	14.4	1751	.66	.933	152	1524	20	
	2.42	.0545	.0225	1205	19.8	.088	.48	.087	149	14.4	1748	.67	.933	153	1172	20	
	2.47	.0598	.0242	1185	19.4	.088	.49	.088	134	14.4	1805	.65	.920	145	890	18	
	2.42	.0774	.0320	1115	18.8	.098	.61	.178	125	14.4	1514	.61	.907	139	559	17	
	2.47	.0782	.0317	1100	19.4	.117	.72	.174	127	14.4	1525	.62	.911	139	548	16	
	2.48	.0410	.0185	1200	20.2	.118	.49	0	149	14.4	1817	.66	.954	149	2533	22	
	2.41	.0806	.0241	1225	20.4	.120	.57	.054	154	14.4	1827	.67	.958	157	1256	22	
	2.52	.0622	.0247	1200	21.1	.118	.66	.092	172	14.4	1891	.71	.956	180	978	21	
	2.48	.0598	.0241	1210	21.0	.118	.58	.094	171	14.4	1909	.71	.955	182	978	23	
	2.45	.0407	.0185	1205	21.2	.173	.72	0	189	14.4	2018	.70	.949	180	1857	28	
60	2.52	.0593	.0157	1105	24.3	.360	1.44	0	227	15.0	2835 ^a	.79	.974	188	470	19	
	2.45	.0587	.0162	1200	18.4	.055	.44	0	110	14.4	1380	.58	.890	130	3567	19	
	2.48	.0434	.0178	1200	18.6	.055	.46	.021	114	14.4	1404	.59	.897	132	2146	19	
	2.47	.0434	.0178	1180	18.6	.056	.46	.025	114	14.4	1404	.59	.897	132	2146	19	Blow-out
	2.47	.0390	.0158	1190	18.8	.065	.51	0	121	14.4	1617	.61	.908	136	3257	19	
	2.48	.0598	.0157	1185	18.9	.064	.54	.053	123	14.4	1493	.62	.912	138	1778	20	
	2.45	.0597	.0162	1210	19.1	.063	.57	.059	128	14.4	1817	.63	.918	141	1328	20	
	2.48	.0434	.0176	1215	19.5	.063	.58	.068	135	14.4	1898	.65	.927	145	2925	22	Blow-out
	2.47	.0434	.0176	1210	19.5	.081	.66	0	135	14.4	1698	.65	.927	145	2925	22	
	2.47	.0390	.0158	1200	19.6	.081	.69	.055	138	14.4	1877	.65	.930	147	1708	23	
	2.47	.0509	.0208	1205	19.8	.081	.72	.054	144	14.4	1896	.67	.936	149	1584	22	
	2.43	.0538	.0222	1195	19.1	.082	.76	.074	128	14.5	1500	.63	.917	142	1098	21	
	2.45	.0553	.0225	1185	18.5	.083	.77	.078	118	14.5	1504	.60	.902	135	1007	18	
	2.44	.0592	.0161	1200	20.1	.110	.89	0	181	14.5	1878	.68	.942	155	2527	24	Blow-out near end of run
	2.44	.0452	.0186	1210	20.3	.109	.93	.029	154	14.5	1868	.69	.946	167	1705	26	
	2.45	.0618	.0211	1200	20.1	.109	.98	.064	147	14.5	1707	.67	.938	152	1175	25	
	2.45	.0541	.0221	1200	18.9	.111	1.02	.074	125	14.5	1442	.62	.913	139	888	22	
	2.48	.0582	.0227	1195	18.8	.111	1.05	.080	114	14.5	1298	.59	.897	132	894	19	
	2.45	.0402	.0164	1210	20.5	.148	1.19	0	168	14.5	1928	.70	.949	158	2081	26	Blow-out near end of run
	2.48	.0461	.0188	1190	20.5	.141	1.18	.037	183	14.5	1897	.71	.952	168	1404	27	
	2.45	.0477	.0185	1185	20.5	.143	1.24	.047	183	14.5	1897	.71	.952	168	1404	27	Blow-out
	2.46	.0598	.0181	1200	20.5	.162	1.30	0	158	14.5	1911	.70	.949	157	1923	26	
	2.42	.0428	.0177	1200	20.2	.163	1.38	.027	153	14.5	1851	.69	.944	157	1400	26	

^aCorrected to target static pressure of 14.4 lb/sq in. abs.

NACA

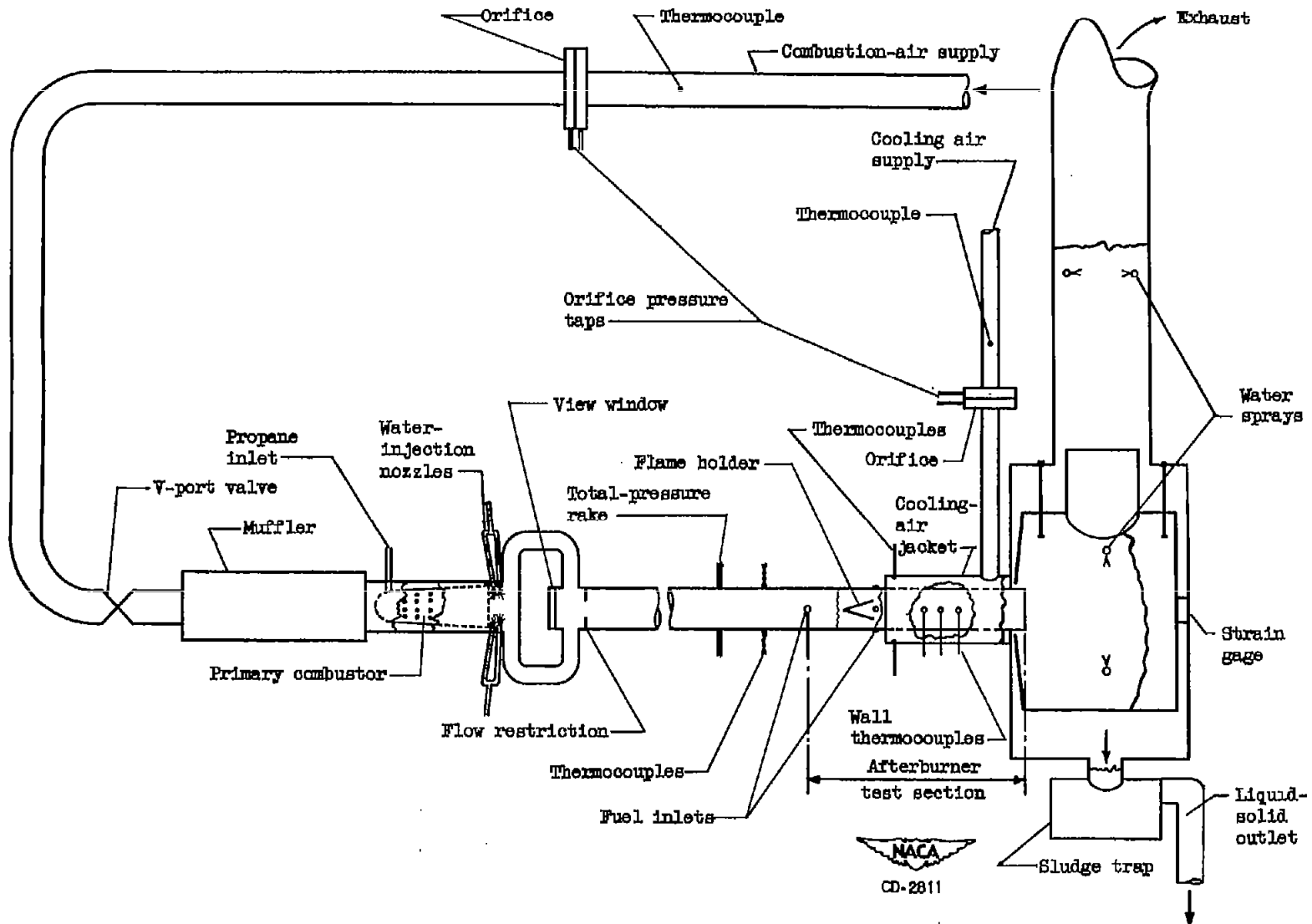


Figure 1. - Diagrammatic sketch of afterburner installation.

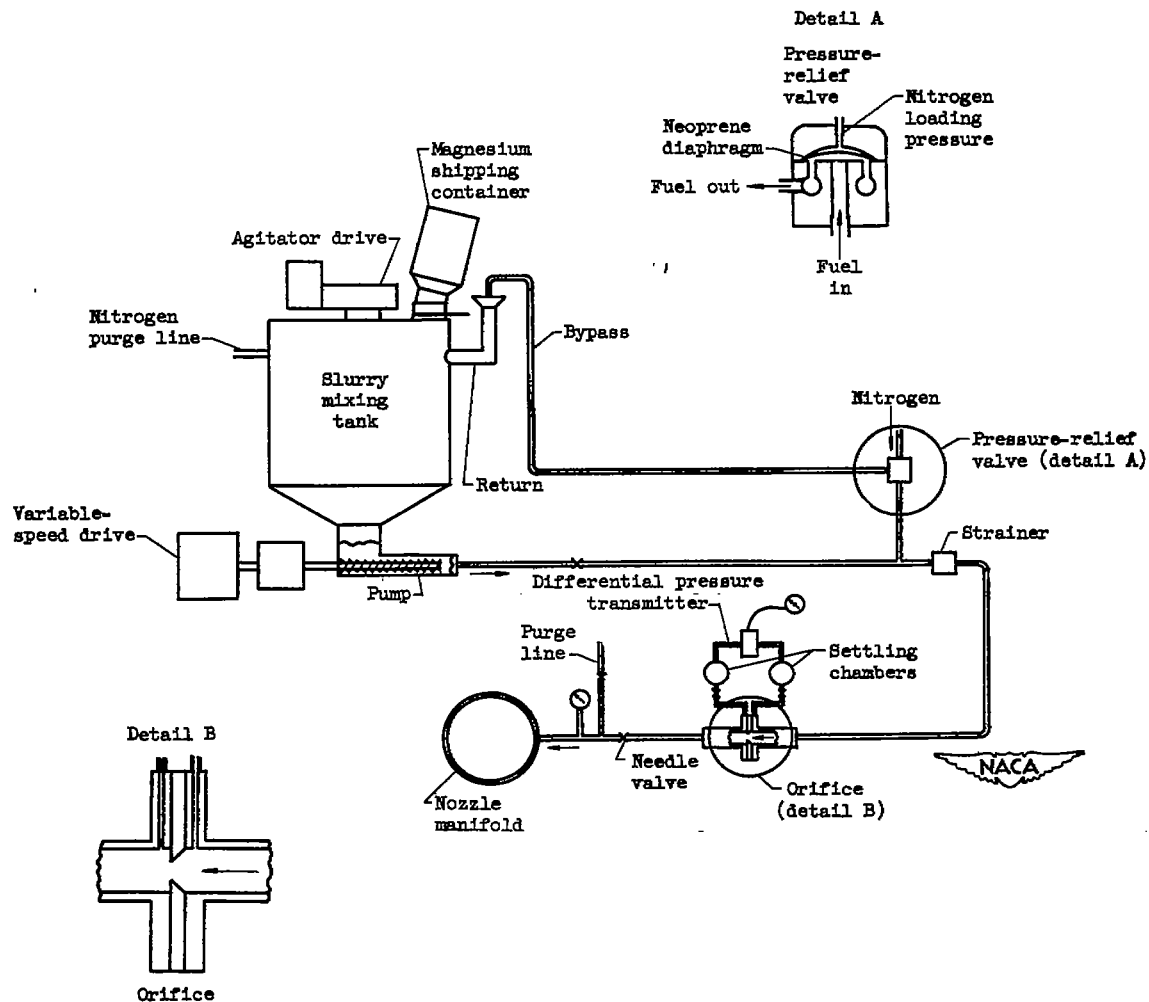
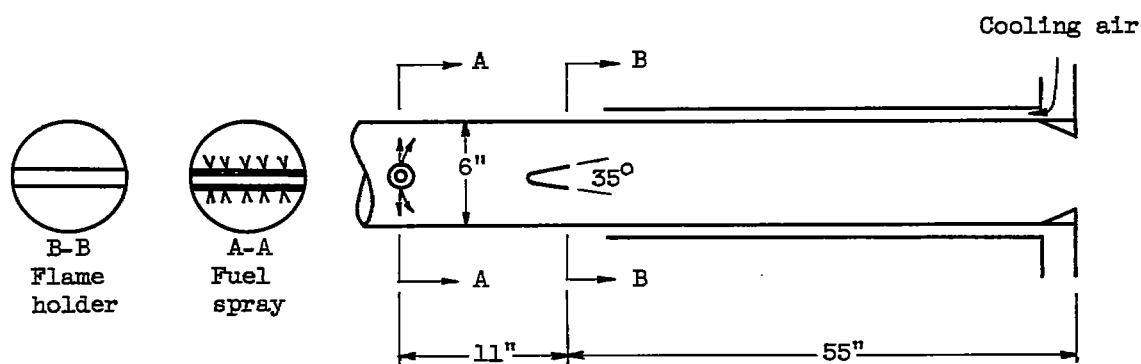
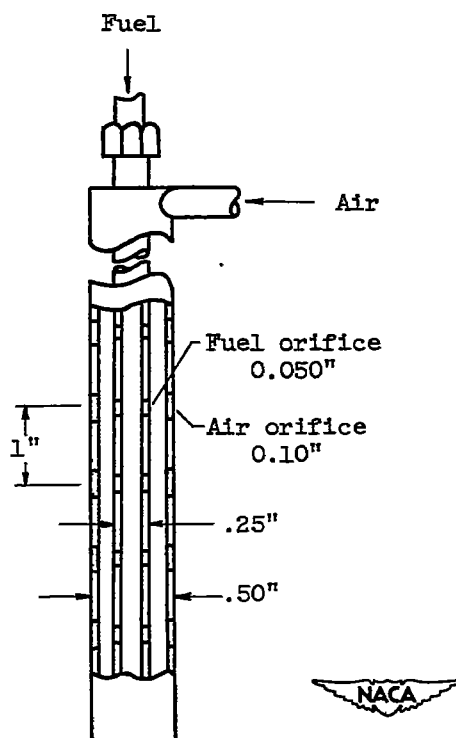


Figure 2. - Diagrammatic sketch of afterburner fuel system.

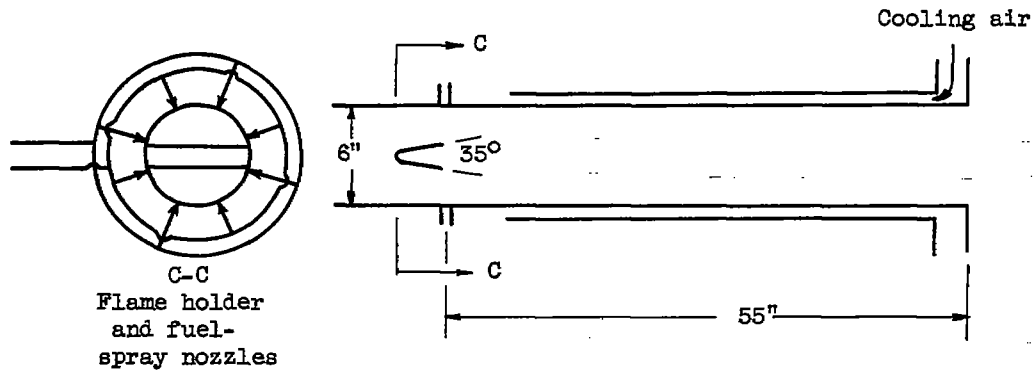


(a) Afterburner configuration. Flame-holder blocked area, 31 percent.

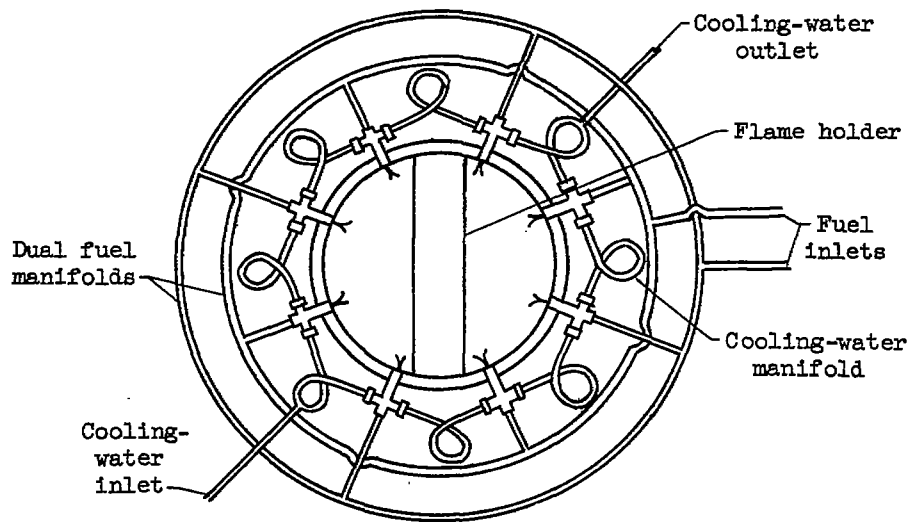


(b) Air-atomizing spray bar.

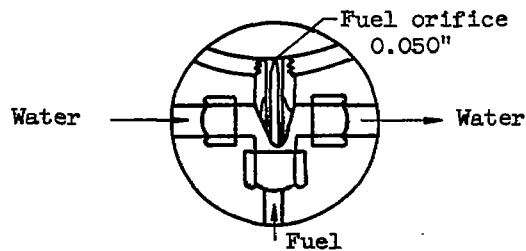
Figure 3. - Diagrammatic sketch of afterburner configuration and fuel spray used with JP-3 fuel.



(a) Afterburner configuration. Flame-holder blocked area, 31 percent.



(b) Wall injection nozzle manifold.



(c) Water-cooled wall injection nozzle.

Figure 4. - Diagrammatic sketch of afterburner configuration, nozzle manifold, and fuel-spray nozzle used with 60-percent atomized-magnesium slurries.

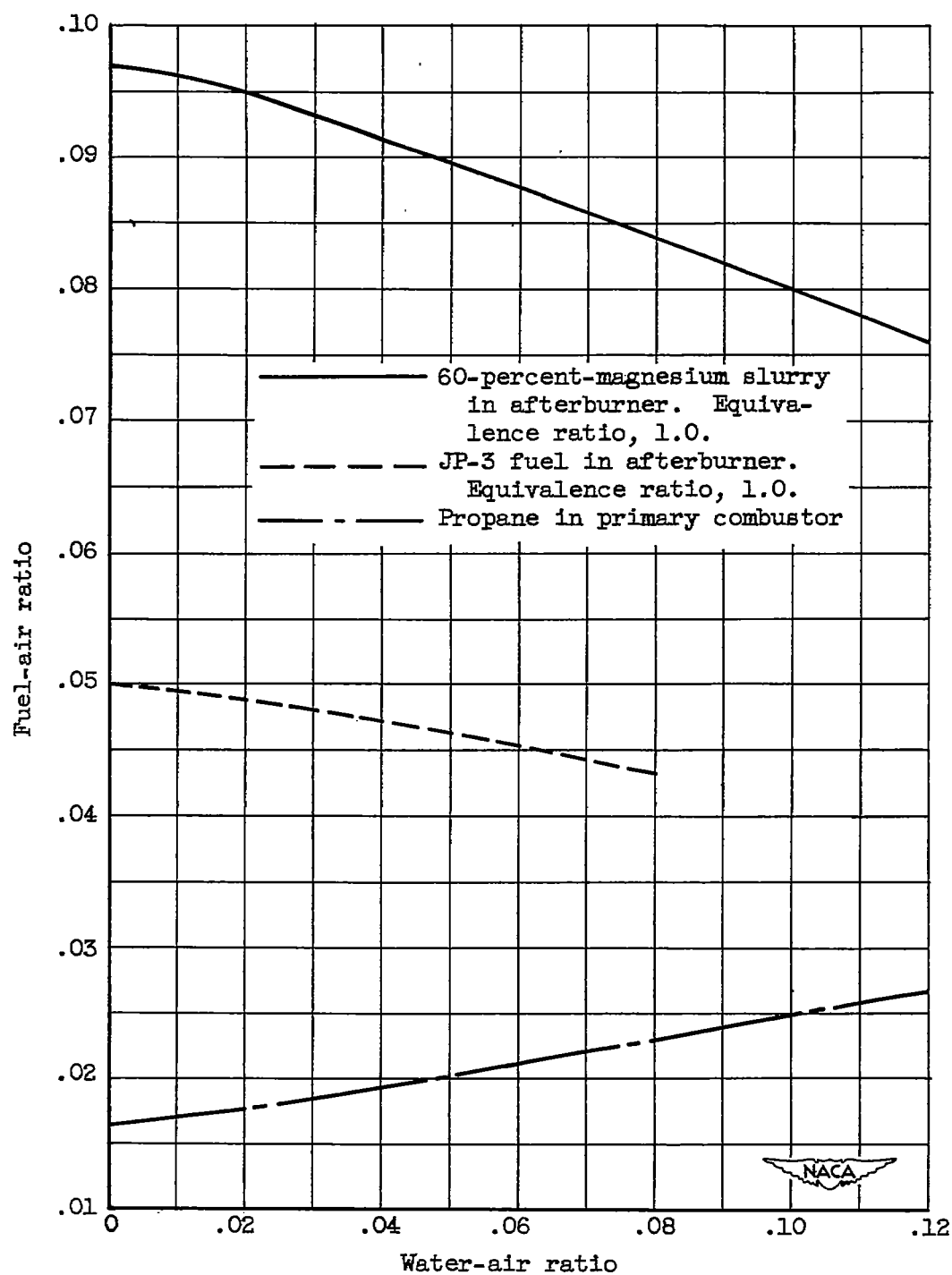


Figure 5. - Variation of propane-air ratio and small-scale afterburner fuel-air ratio with water-air ratio.

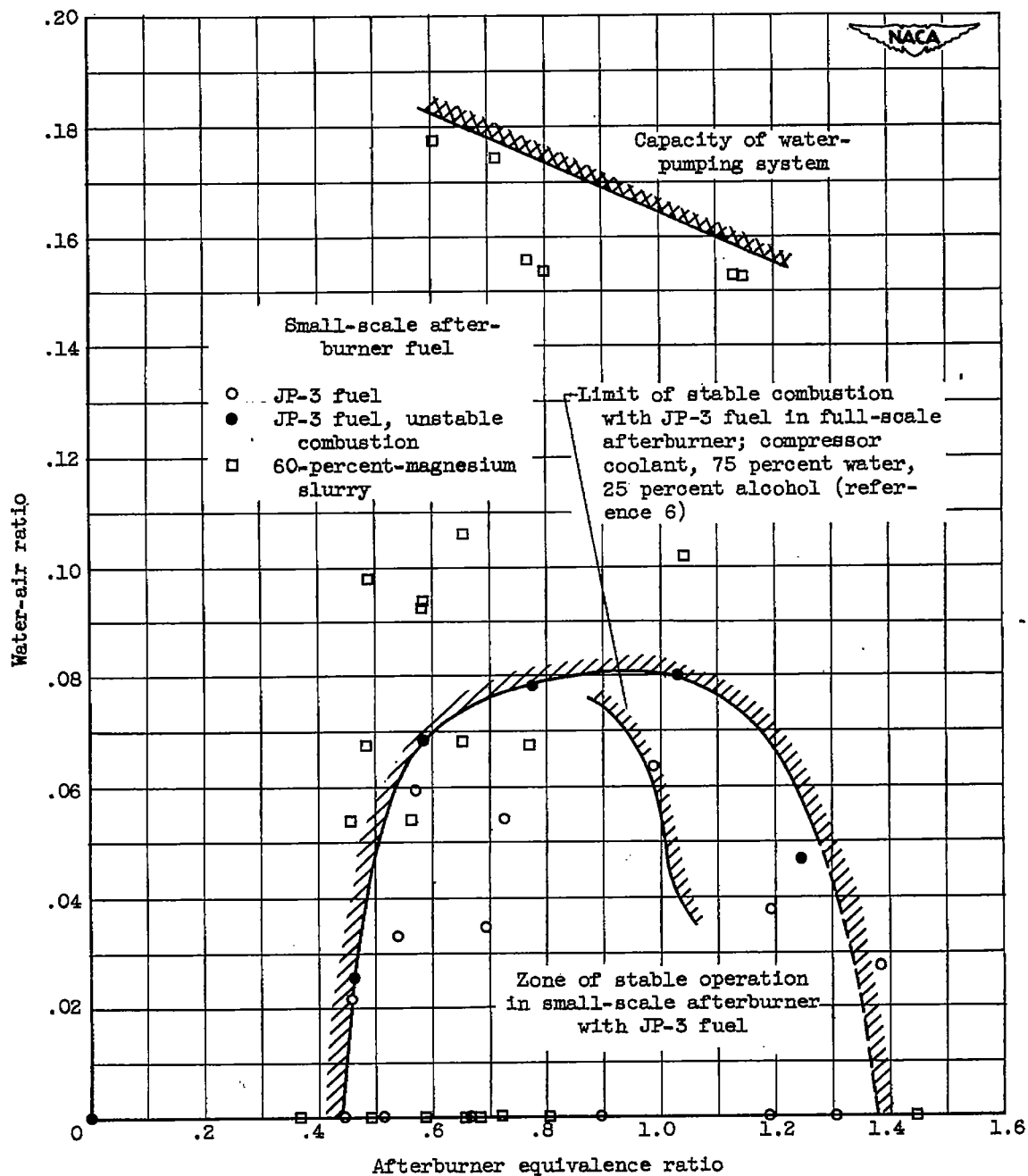
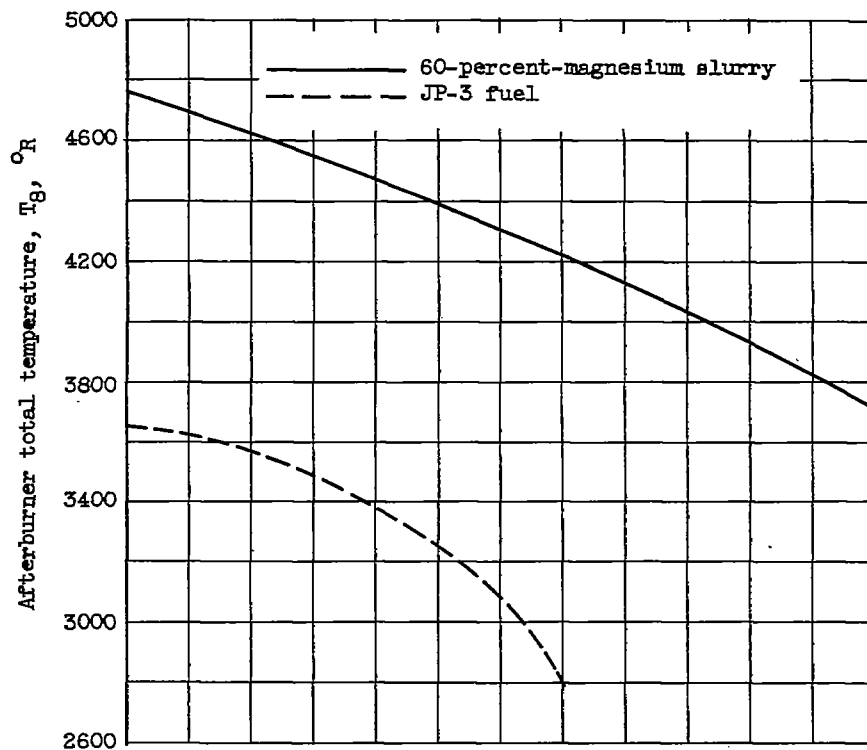
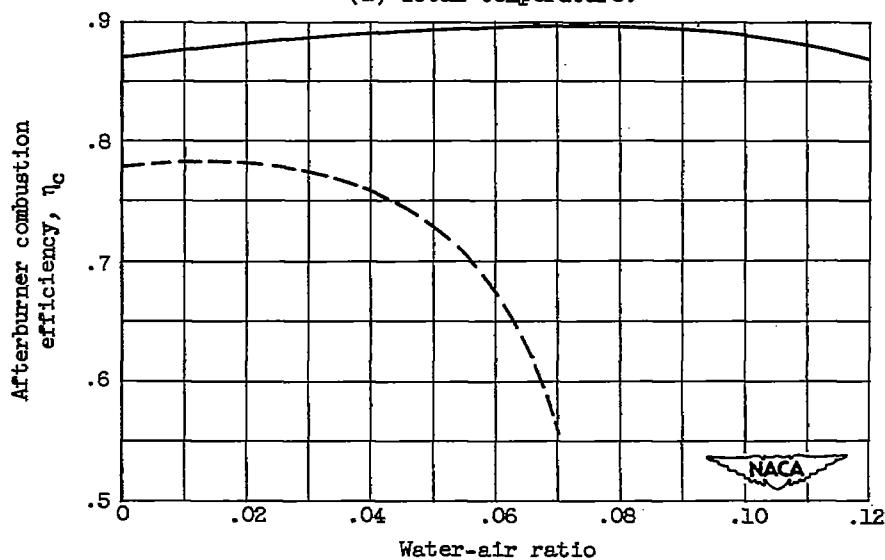


Figure 6. - Range of water-air ratios and afterburner equivalence ratios investigated in small-scale afterburner with JP-3 fuel and 60-percent-magnesium slurry. Afterburner-inlet velocity, 300 to 450 feet per second; afterburner pressure, 16 to 24 pounds per square inch.



(a) Total temperature.



(b) Combustion efficiency.

Figure 7. - Effect of water-air ratio on small-scale afterburner total temperature and combustion efficiency for JP-3 fuel and 60-percent-magnesium slurry. Afterburner equivalence ratio, 1.0; afterburner inlet velocity, 300 to 450 feet per second; afterburner pressure, 16 to 24 pounds per square inch.

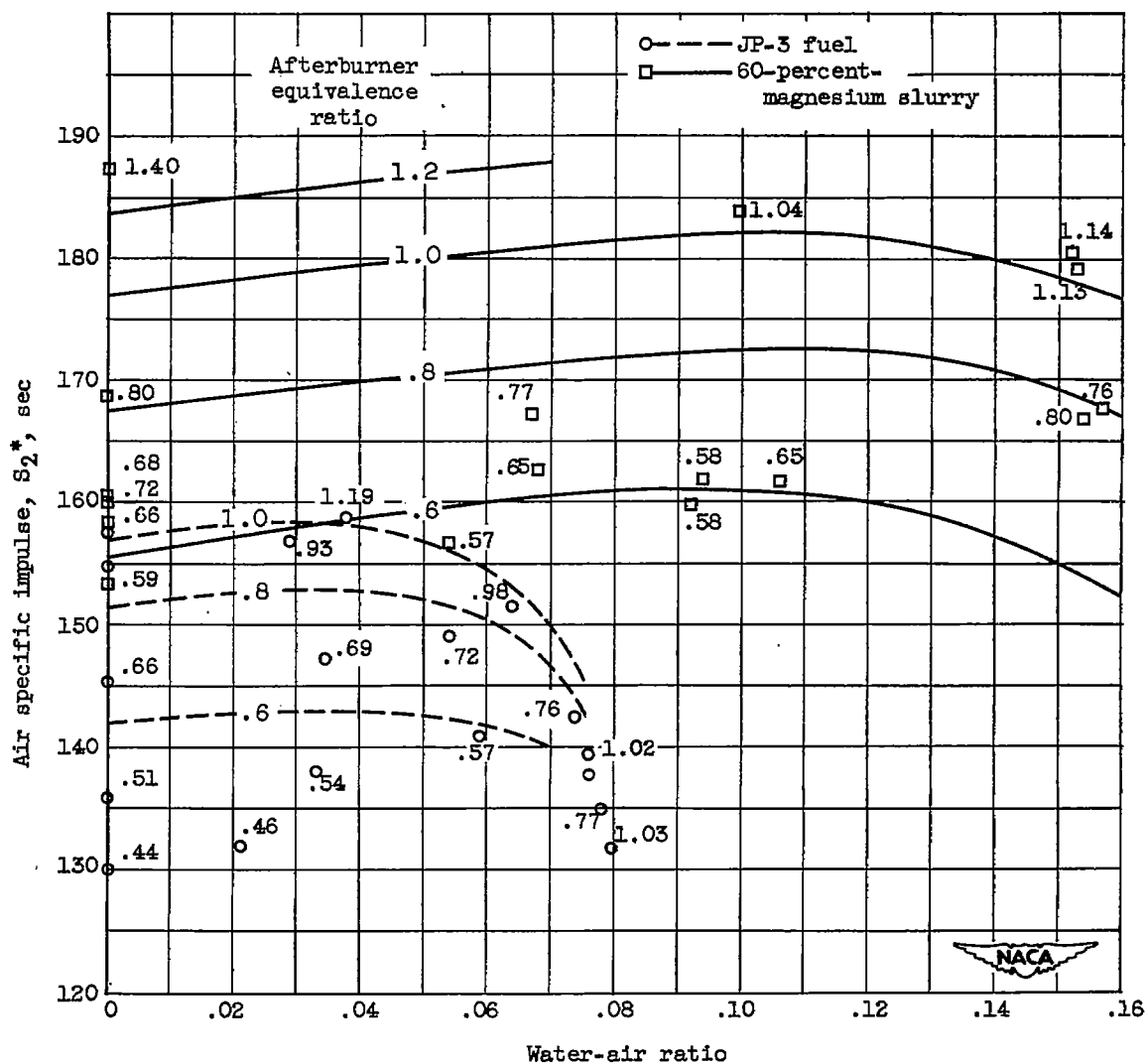


Figure 8. - Variation of air specific impulse with water-air ratio and equivalence ratio in small-scale afterburner using JP-3 fuel and 60-percent-magnesium slurry. Afterburner-inlet velocity, 300 to 450 feet per second; afterburner pressure, 16 to 24 pounds per square inch. Lines represent constant equivalence ratios.

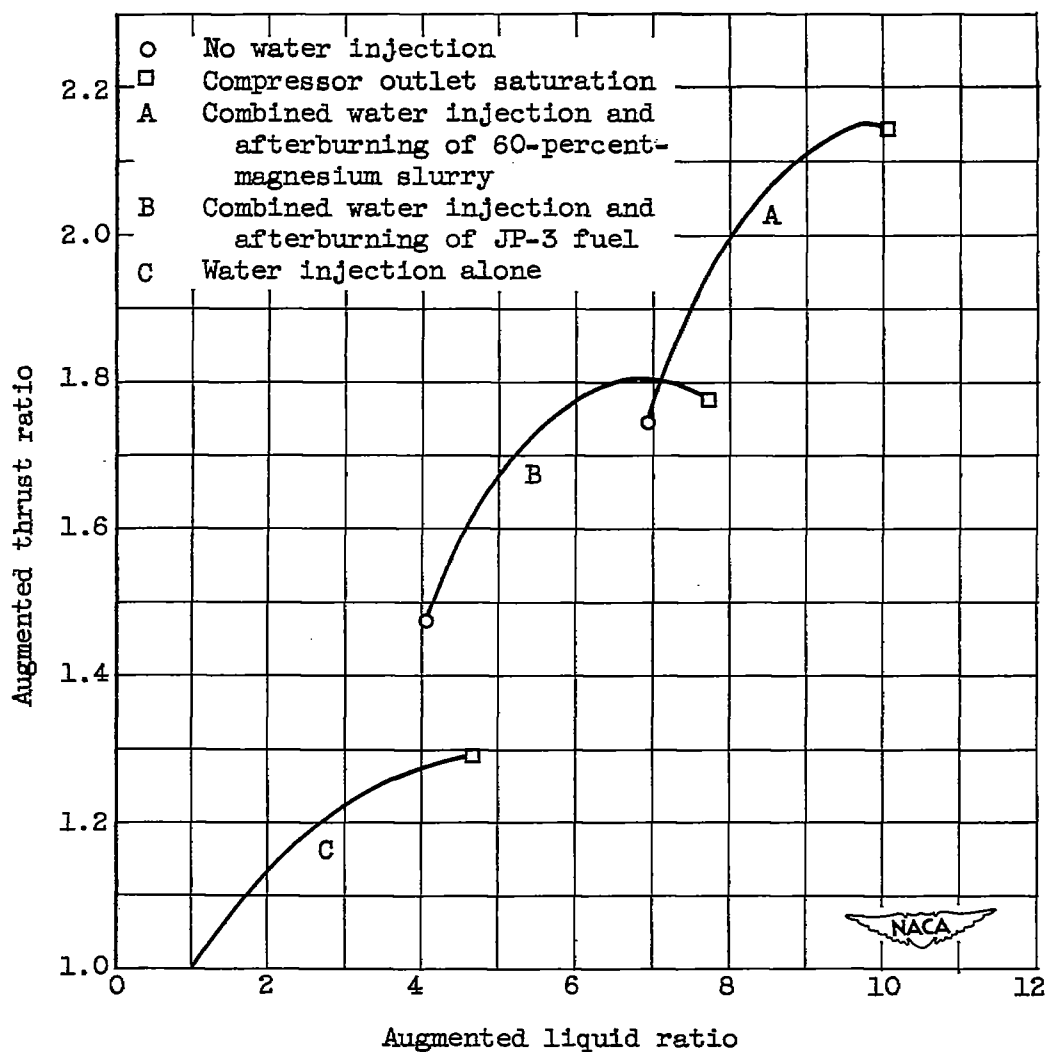


Figure 9. - Static sea-level thrust augmentation of turbo-jet engine combining afterburning with ideal water-injection performance. Afterburner equivalence ratio, 1.0.

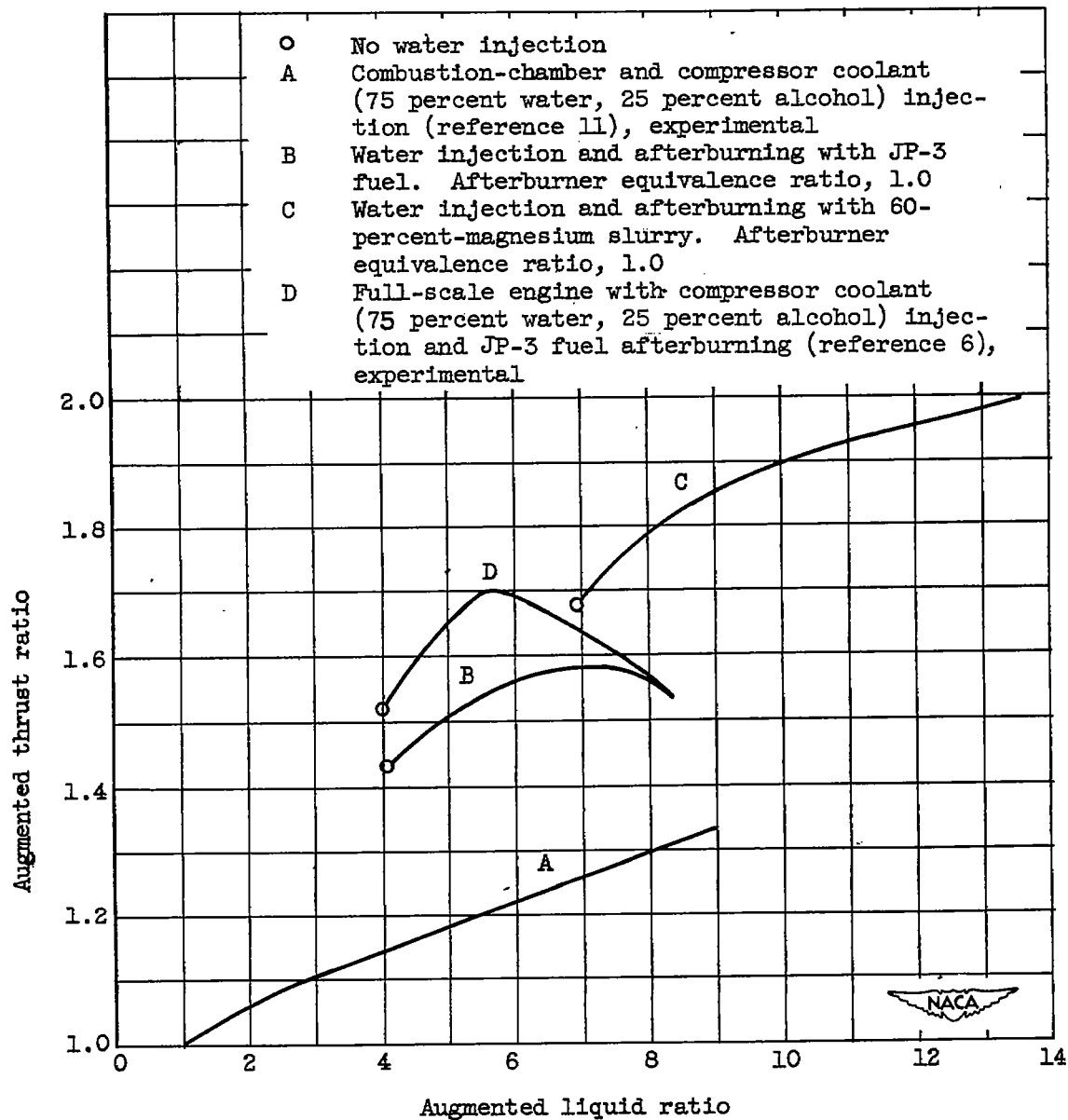
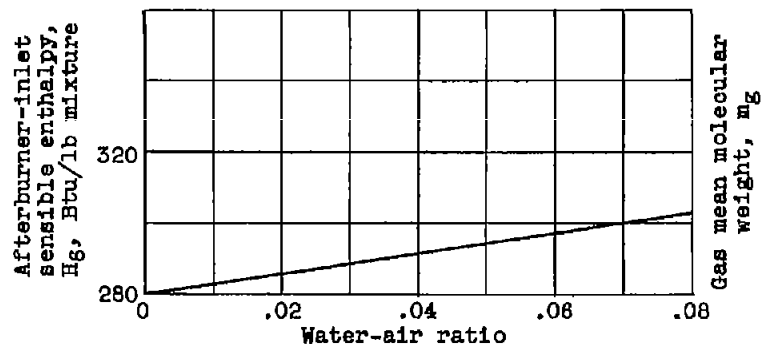
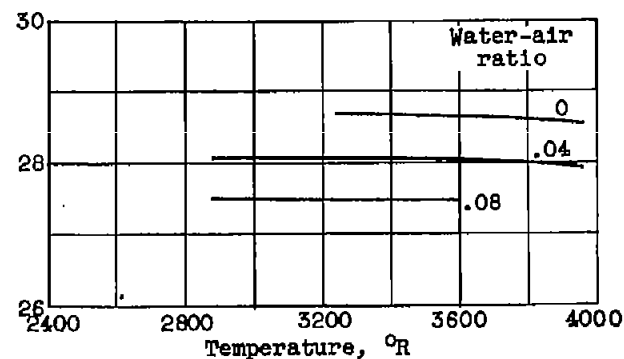


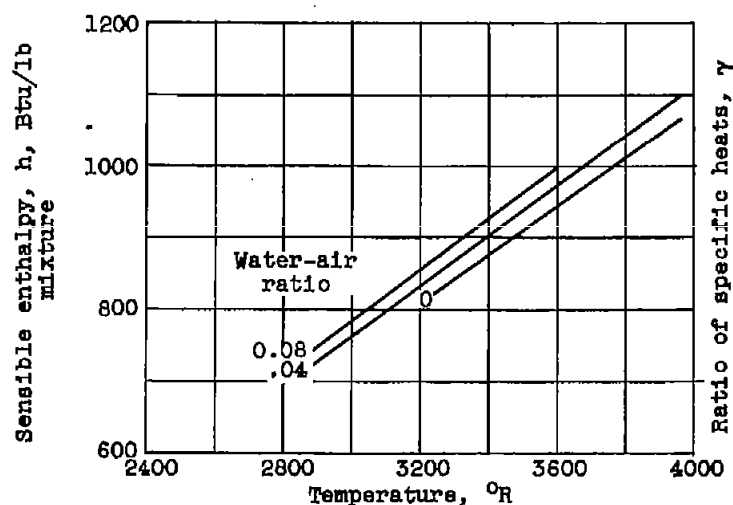
Figure 10. - Static sea-level thrust augmentation of turbojet engine combining afterburning with experimental water-injection performance.



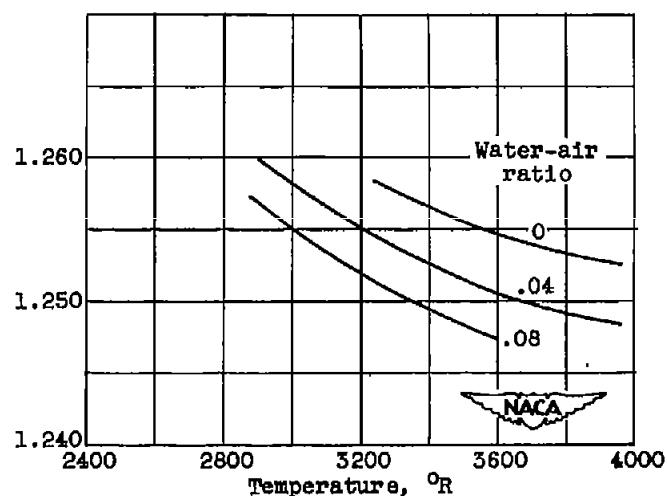
(a) Sensible enthalpy, above 537°R , of afterburner-inlet mixture containing products of propane combustion and water vapor at 1660°R , and JP-3 fuel at 537°R .



(c) Molecular weight of gaseous afterburner products.

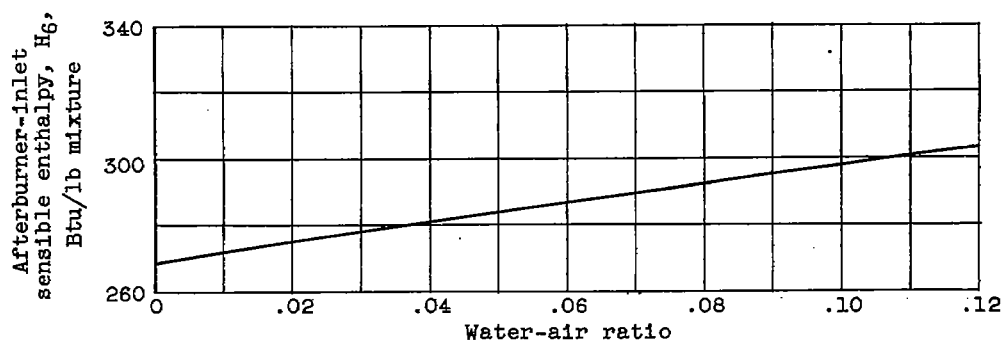


(b) Sensible enthalpy of afterburner products above 537°R .

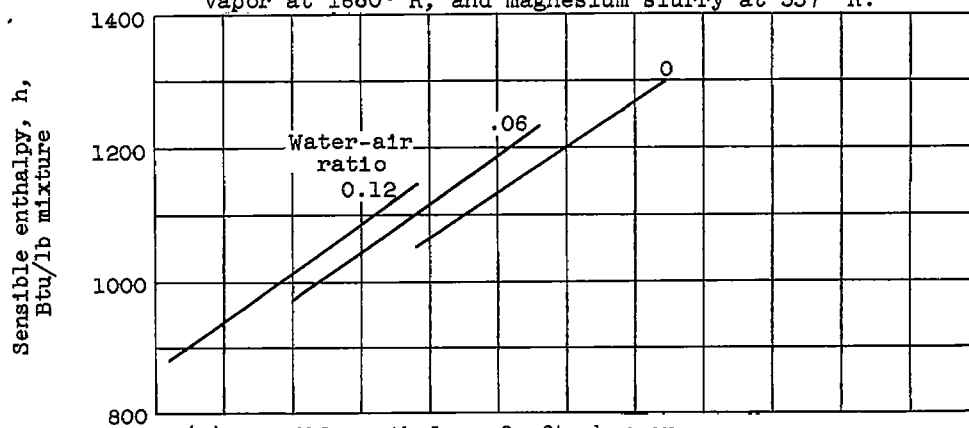


(d) Ratio of specific heats, γ .

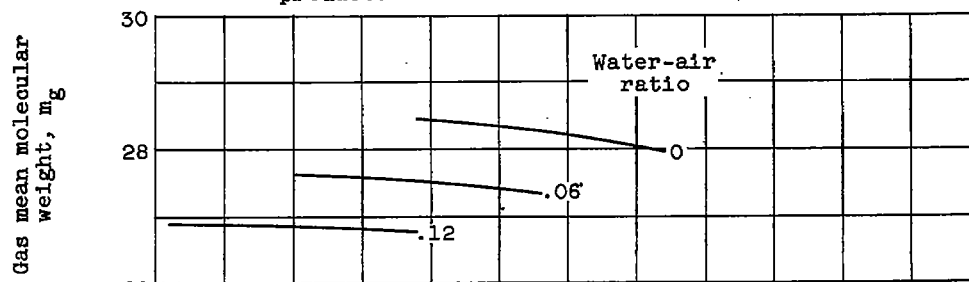
Figure 11. - Thermodynamic properties of combustion products of propane and JP-3 fuel. Afterburner equivalence ratio, 1.0; assigned pressure, 2 atmospheres.



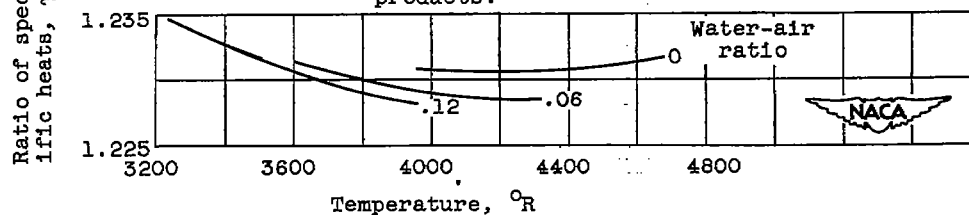
(a) Sensible enthalpy, above 537°R , of afterburner-inlet mixture containing products of propane combustion and water vapor at 1660°R , and magnesium slurry at 537°R .



(b) Sensible enthalpy of afterburner products above 537°R .

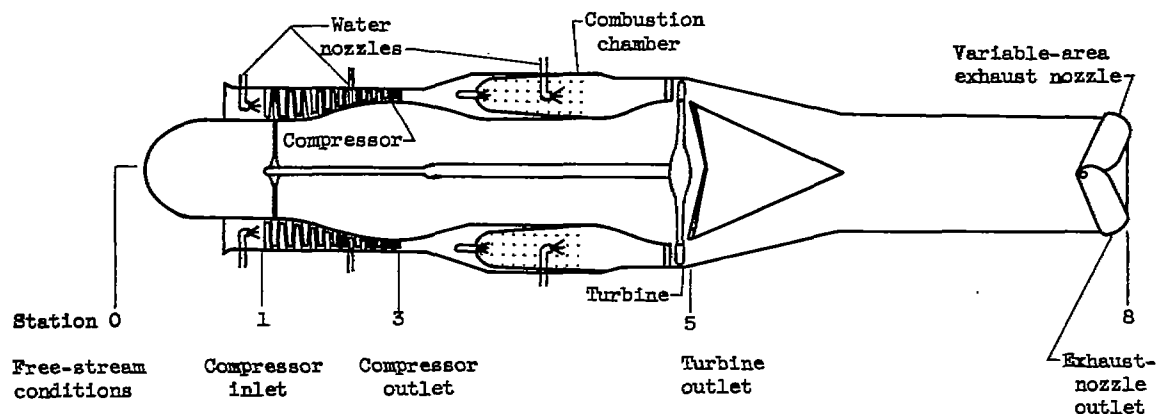


(c) Molecular weight of gaseous afterburner products.

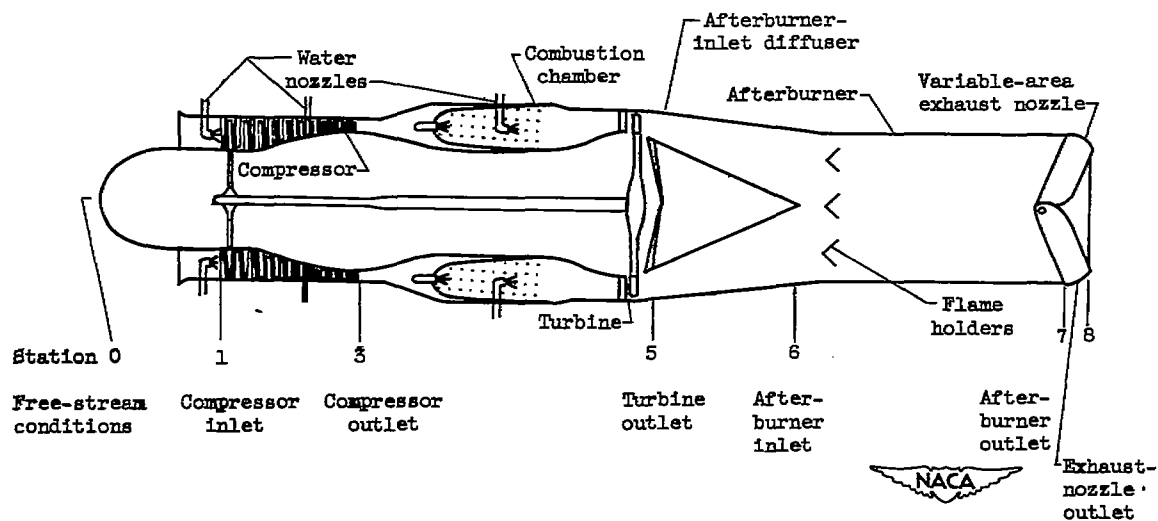


(d) Ratio of specific heats, γ .

Figure 12. - Thermodynamic properties of combustion products of propane and 60-percent-magnesium slurry. Afterburner equivalence ratio, 1.0; assigned pressure, 2 atmospheres.



(a) Engine without afterburner.



(b) Engine with afterburner.

Figure 13. - Schematic diagram of turbojet engine showing stations referred to in analysis of appendix D.

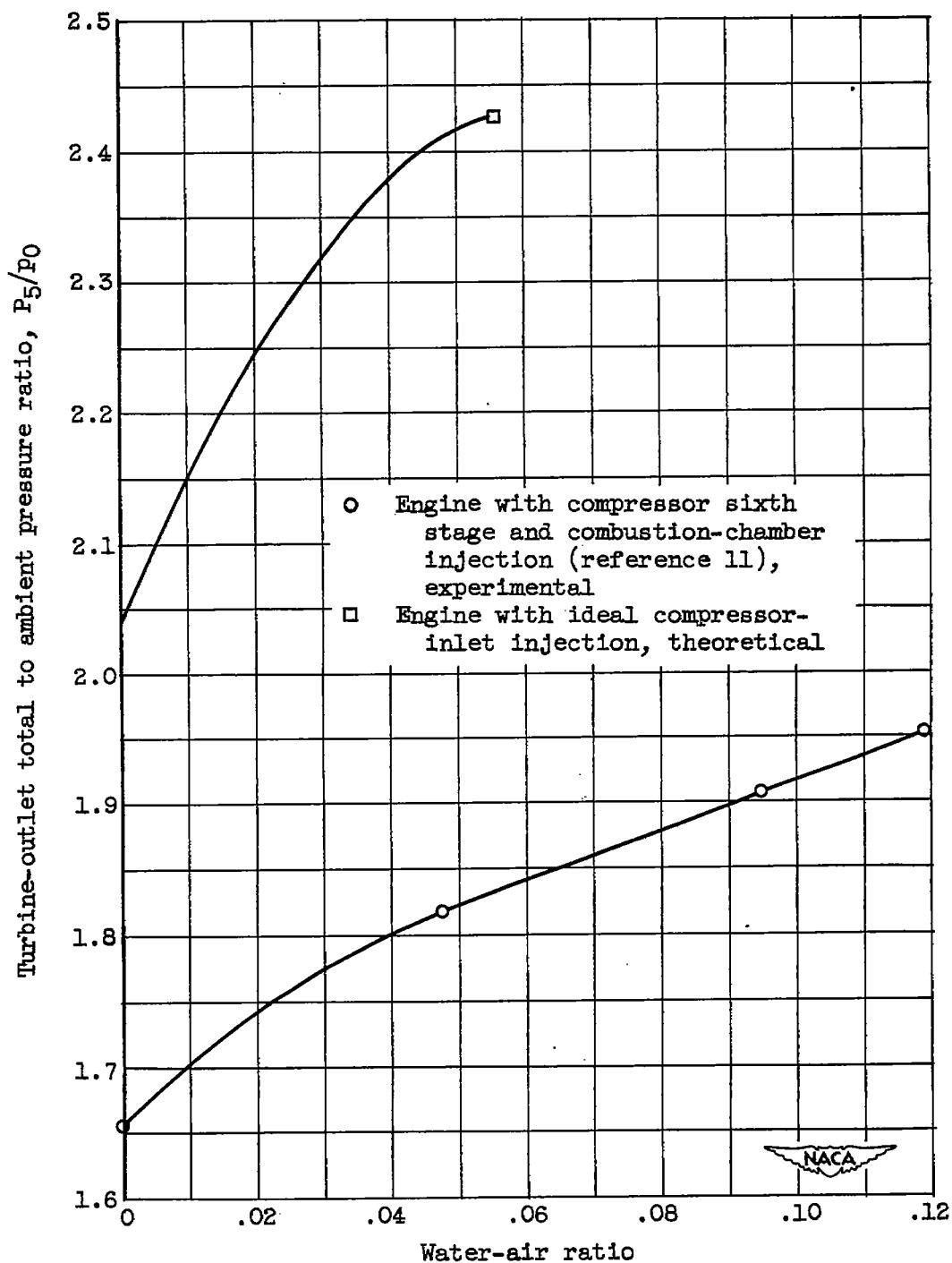


Figure 14. - Effect of water injection on turbine-outlet pressure ratio P_5/P_0 of turbojet engines. Normal compressor pressure ratio, 4.6.

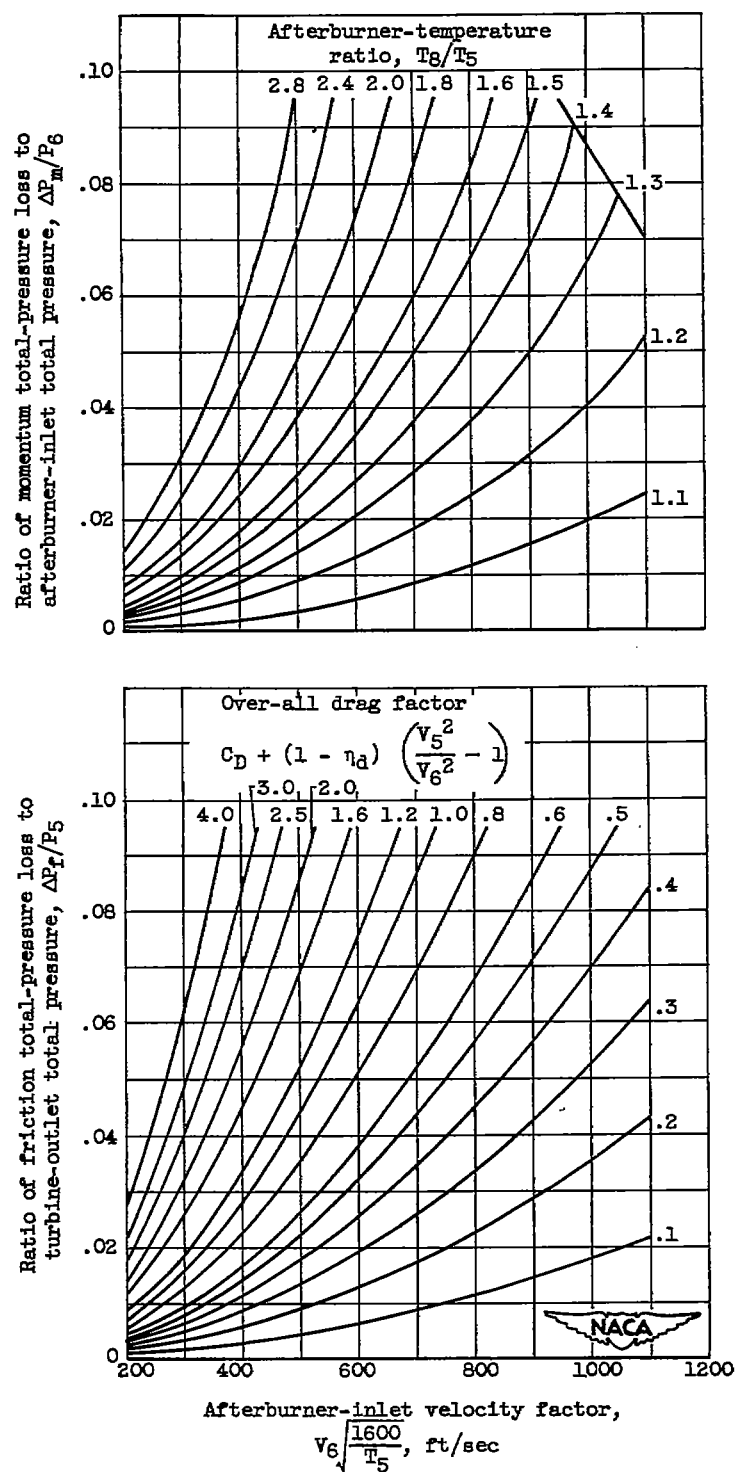


Figure 15. - Variation of friction and momentum total-pressure losses with afterburner-inlet velocity factor (reference 17).